

PrimeMax UTF Series

HEAT TRANSFER FLUIDS



One-stop lubrication solution Non-stop innovation

PrimeMax UTF 3

High Performance Heat Transfer Fluid with Bulk Temperature of 315°C

Offering greater affordability, **PrimeMax UTF 3** is a synthetic heat transfer medium used in the liquid phase. With a thermal stability markedly superior to petroleum oils used for the same purpose, it guarantees a favourable cost/performance ratio. In addition, its high purity and low water content promises a smooth start-up and encourages corrosion-free operations.

With a viscosity of 300 cSt at -8°C, it pumps more easily at low temperatures than most petroleum heat transfer oils. More and more liquid phase systems and applications that traditionally use steam are opting for **PrimeMax UTF 3**.



TYPICAL PROPERTIES

| Typical Property | Test Method | Test Result |
|---------------------------------|-------------|-------------------------------|
| Appearance | - | Clear, yellow liquid |
| Composition | - | Synthetic hydrocarbon mixture |
| Kinematic viscosity @40°C, cSt | ASTM D 445 | 19.2 |
| Kinematic viscosity @100°C, cSt | ASTM D 445 | 3.54 |
| Specific gravity @15.6°C | ASTM D 4052 | 0.878 |
| Flash point, °C min | ASTM D 92 | 197 |
| Fire point, °C min | ASTM D 92 | 220 |
| Auto-ignition temperature, °C | ASTM D 2155 | 372 |
| Pour point, °C | ASTM D 97 | -54 |
| Moisture content, ppm max | ASTM D 6304 | 250 |
| Average molecular weight | - | 325 |
| Pumpability @ 2000cSt, °C | - | -28 |
| Boiling Range, 10%, °C | - | 343 |
| Boiling Range, 90%, °C | - | 395 |
| Maximum use temperature, °C | | 315 |
| Maximum film temperature, °C | <u>-</u> | 335 |

PrimeMax UTF 5

High Performance Heat Transfer Fluid with Bulk Temperature of 345°C

Promosing an excellent heat transfer performance of up to 650°F (345°C). **PrimeMax UTF 5** synthetic heat transfer fluid offers outstanding high-temperature and excellent thermal stability for the reliable and consistent performance of heat transfer systems in a variety of applications.

PrimeMax UTF 5 performance is proven through many years of industrial experience under a wide range of operating conditions. No heat transfer fluid material in the world comes close.



TYPICAL PROPERTIES

| Typical Property | Test Method | Test Result |
|---------------------------------|-------------|---------------------------|
| Appearance | - | Clear, pale yellow liquid |
| Composition | - | Hydrogenated terphenyl |
| Kinematic viscosity @40°C, cSt | ASTM D 445 | 29.6 |
| Kinematic viscosity @100°C, cSt | ASTM D 445 | 3.80 |
| Specific gravity @15.6°C | ASTM D 4052 | 1.012 |
| Flash point, °C min | ASTM D 92 | 184 |
| Fire point, °C min | ASTM D 92 | 212 |
| Auto-ignition temperature, °C | ASTM D 2155 | 374 |
| Pour point, °C | ASTM D 97 | -32 |
| Moisture content, ppm max | ASTM D 6304 | 150 |
| Average molecular weight | - | 255 |
| Pumpability @ 2000cSt, °C | - | -3 |
| Boiling Range, 10%, °C | - | 348 |
| Boiling Range, 90%, °C | - | 392 |
| Maximum use temperature, °C | - | 345 |
| Maximum film temperature, °C | <u>-</u> | 375 |



Food Grade Heat Transfer Fluid



Meeting most regulatory and environmental requirements, **PrimeMax UTF 7** guarantees reliable heat tansfer up to 600°F (315°C). **PrimeMax UTF 7** is formulated to meet the FDA 21 CFR 172.878 for incidental food contact requirements and is NSF HT-1 certified.



TYPICAL PROPERTIES

| Typical Property | Test Method | Test Result |
|---------------------------------|-------------|-------------------|
| Appearance | - | Colourless liquid |
| Composition | - | White mineral oil |
| Kinematic viscosity @40°C, cSt | ASTM D 445 | 23.5 |
| Kinematic viscosity @100°C, cSt | ASTM D 445 | 4.02 |
| Specific gravity @15.6°C | ASTM D 4052 | 0.865 |
| Flash point, °C min | ASTM D 92 | 200 |
| Fire point, °C min | ASTM D 92 | 230 |
| Auto-ignition temperature, °C | ASTM D 2155 | 350 |
| Pour point, °C | ASTM D 97 | -29 |
| Average molecular weight | - | 355 |
| Pumpability @ 2000cSt, °C | - | -22 |
| Boiling Range, 10%, °C | - | 330 |
| Boiling Range, 90%, °C | - | 415 |
| Maximum use temperature, °C | - | 315 |
| Maximum film temperature, °C | - | 330 |
| | | |

SUGGESTED APPLICATIONS

UTF 3

- Extruders
- Heating of calendar rolls
- Barge heating
- Chemical process heating
- Tracing of lines at storage terminals
- Waste heat recovery systems
- Solar energy systems and power plants

UTF 5

- Resin manufacture
- Phthalic anhydride distillation
- Polyester film and fibre production
- · Deodorising fatty acids
- Phenol production
- Polyamide polymerisation
- Extrusion
- Preheating combustion air in the steel and petrochemical furnaces

UTF 7

- Chemical reactors
- · Electric heaters
- · Deodorising fatty acids
- Phenol production
- Polyamide polymerization and extrusion
- Food and chemical processing applications



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Notice

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